

Mini enterprises

POROSITY SEALER

Mold Sealer (#86): Mold surfaces are porous no matter hard they may be. If they are not sealed properly the wax and release agents will get sucked in and will not provide protection against poured resin and can give stuck-up. Use of sealer is thus very important in mold preparation procedure and it prolongs the life of the mold and thus allows to release many more parts.

APPLICATION WITH : FOAM OR COTTONWOOL

PROCEDURE :APPLY ONE COAT IN CIRCULAR CLOCKWISE MOTION,

COAT THE EDGES AND CORNERS ONCE MORE CAREFULLY

DRYING TIME :15-20 MINUTES DEPENDING ON THE WEATHER

CONDITIONS

WIPE LIGHTLY WITH TERRY TOWEL TO GET EVENESS AND LITTLE SHINE

APPLY SECOND COAT IN CIRCULAR CLOCKWISE MOTION, COAT THE

EDGES AND CORNERS ONCE MORE CAREFULLY

DRYING TIME :15-20 MINUTES DEPENDING ON THE WEATHER CONDITIONS

WIPE LIGHTLY WITH TERRY TOWEL TO GET EVENESS AND LITTLE SHINE

LEAVE THE MOLD FOR 1 HOUR TO ALLOW THE MOLD TO BE SEALED

FOR NEW MOLDS APPLY ATLEAST 4 COATS .

Video demo : <http://www.youtube.com/watch?v=eclkilUyCf8&feature=plcp>